

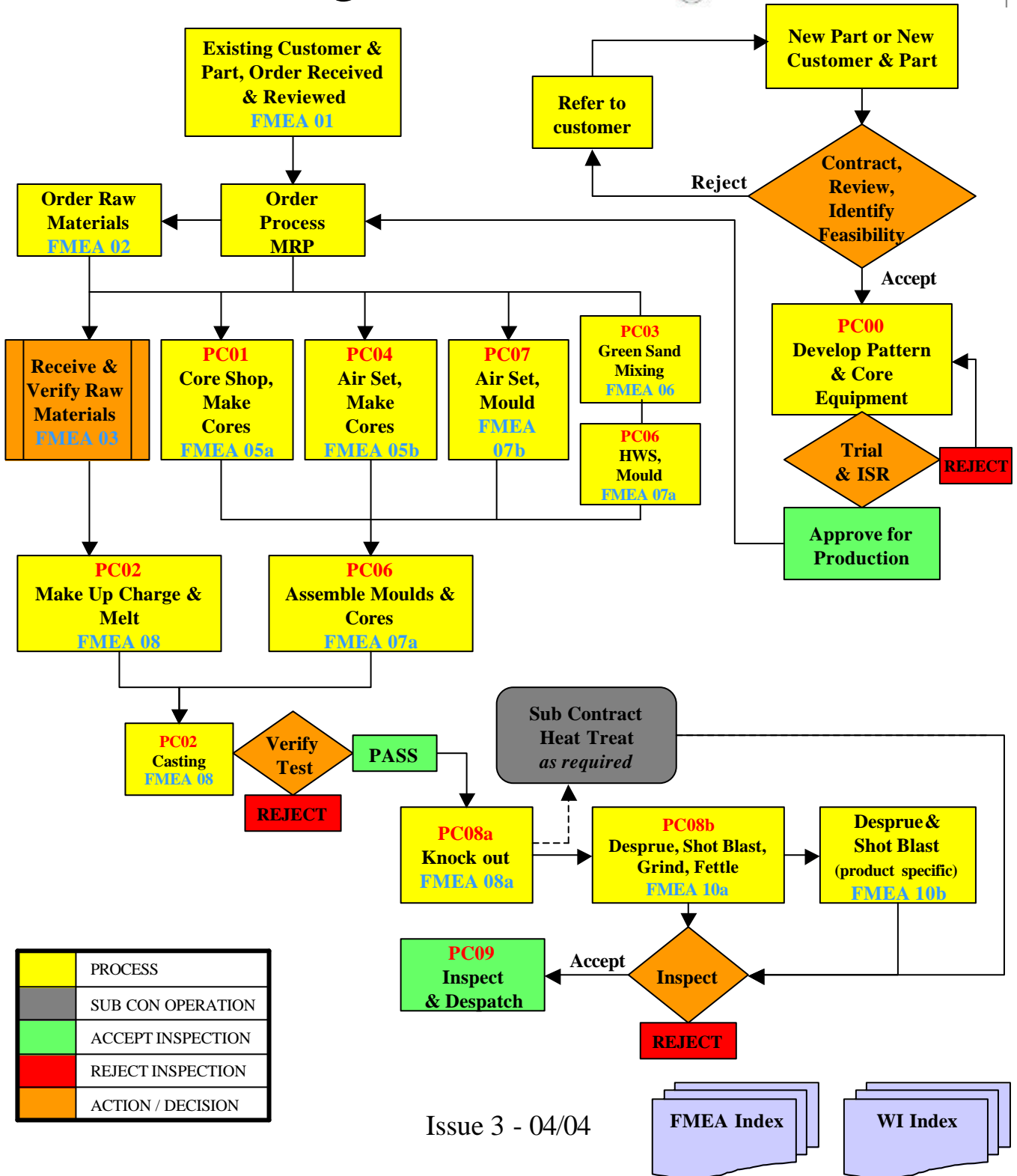
Global Process Flow Diagram



VANGUARD FOUNDRY Ltd.

Specialists in the Manufacture of Ductile Iron, Low and Medium Volume, Prototype and Trial Castings with our Pattern Making Facility

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| | |
|--|-------------------|
| | PROCESS |
| | SUB CON OPERATION |
| | ACCEPT INSPECTION |
| | REJECT INSPECTION |
| | ACTION / DECISION |

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